Bench Grinder Safety Rules

- 1. Wear goggles or face shields that shield the eyes from all directions while grinding.
- 2. Keep the tool rest as close to the shield as possible. Under no conditions should the distance between the tool rest and the wheel exceed 1/8".
- 3. Apply work gradually to a cold wheel.
- 4. Avoid grinding on the side of a light wheel. Side grind only on wheels designed for that purpose.
- 5. Keep the fingers clear of the stone. Get prompt first aid if you are injured by the grinding wheel.
- 6. Keep the path of the wheel travel clear of any obstructions.
- 7. Do not rub the face or eyes with hands that are soiled with abrasive dust.
- 8. Do not stand in line with the wheel when starting the grinder. Faulty grinding wheels are more likely to break upon starting or stopping.
- 9. Hold small pieces securely in a proper holder.
- 10. Always inspect the grinder wheel for cracks or other faults before using the grinder.
- 11. Never grind nonferrous metals on any grinder wheels not designed for nonferrous metals.