

Lathe Safety

1. Only use tool bits that are properly sharpened.
2. Lock all adjustments on the tailstock, fastening the stock securely between centers.
3. When drilling on the lathe always start with a center drill and move to the desired drill bit.
4. Always drill in back gear.
5. Never attempt to stop the lathe by hand.
6. Never allow the tool bit to come in contact with the chuck or head of the lathe.
7. Before starting the machine properly center the tool bit on the work piece.
8. Never set any tools on the bed of the lathe.
9. Always tighten the tool bit before starting the lathe.
10. Never leave the lathe unattended while running.

Ellis Band Saw (Blue)

1. Always check the blade for the correct tension and cracks before starting the saw.
2. Allow the saw to reach full speed before cutting.
3. Never leave the saw unattended while running.
4. When raising the saw make sure the saw is fully extended before letting go.
5. The horizontal band saw has a **2” safety margin**.
6. Always use pliers or tongs to remove small scraps.
7. Use a V-Block when cutting round stock.
8. Check all work to ensure it is properly secured before cutting.

KAMA Band Saw (Yellow)

1. Secure work piece properly in the vise
2. Cut slowly to increase blade life.
3. Do not unscrew the adjustment screw too far when making an angled cut.
4. **DO NOT** touch the blade tensioning lever at any time.
5. Check the path of the blade for any obstructions before cutting.
6. Never hold the work piece by hand.
7. Never make a cut without the proper amount of cutting fluid.